

Jet Mill

1 CROSS REFERENCE TO RELATED APPLICATIONS

2 This application claims priority pursuant to Title 35, United States Code, Section
3 119(a)- (d) or (f), or 365(b) to the German Application Number 102 52 441.6 filed Nov.
4 12, 2002, by the same inventors. The above named application is hereby
5 incorporated herein by reference in its entirety including incorporated material.

6 FIELD OF THE INVENTION

7 The field of the invention is the field of pulverizing or disagglomeration of solid
8 particles. The invention relates to a jet mill with improved wear protection.

9 BACKGROUND OF THE INVENTION

10 Jet mills as such are known and are used for the pulverization or
11 disagglomeration of solid particles. A number of older designs are described in detail in
12 US 2,032,827. They customarily comprise a flat, cylindrical pulverizing chamber, in
13 which an inwardly directed circular or spiral flow of a gas or a gaseous fluid transports
14 the particles to be pulverized. Particle comminution or pulverization is essentially
15 achieved by the particles colliding with each other. The energy required for
16 comminution is input via the gaseous medium (propellant), which, in many common
17 configurations, is blown into the pulverizing chamber tangentially through jet nozzles
18 distributed around the circumference, thereby generating and maintaining a vortex. The
19 particles to be pulverized are fed into the pulverizing chamber via a separate feed line.
20 The mills can be installed both horizontally and vertically. The propellant most
21 commonly used is compressed air or steam.

22 The known jet mills, according to DE 76 17 063 U1, for example, are essentially
23 constructed in such a way that only an inner steel ring is located inside a closed steel
24 casing, comprising a bottom, an outer wall and a cover. The actual pulverizing chamber
25 is located inside the steel ring and is bordered by the steel ring and the corresponding
26 surfaces of the bottom and cover. The propellant is fed into the annular space between

the outer casing wall and the inner steel ring, and passed via several nozzles through the inner steel ring into the pulverizing chamber.

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4 OBJECTS OF THE INVENTION

5 It is an object of the invention to produce a jet mill with improved wear
6 resistance. It is an object of the invention to produce a jet mill having simpler and
7 easier assembly protocols. It is an object of the invention to produce a jet mill having
8 less cost. It is an object of the invention to produce a jet mill which is less costly to
9 replace parts. It is an object of the invention to produce a jet mill which may have jet
10 configuration changed rapidly and easily. It is an object of the invention to produce a jet
11 mill for the comminution of powdery materials that is wear-resistant and, moreover,
12 largely resistant to pressure surges and insensitive to thermal shocks. It is an object of
13 the invention to produce a jet mill with improved grinding quality.

14 SUMMARY OF THE INVENTION

15 The jet mill consists of a pressure-resistant pulverizing casing made entirely of
16 wear-resistant material mounted entirely within an outer a pressurized outer casing
17 which is made from a strong and tough material like steel.

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19 BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 shows a top view of the assembled invention.

Fig. 2a shows a side view of the invention along section AB expanded to show inner and outer casings separated.

23 Fig. 2b shows a side view of a portion of the invention along section AB with
24 inner and outer casings clamped in operating positions

Fig. 3a shows a side view of the invention along section CD.

Fig. 3b shows an expanded side view of the invention along section CD.

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DETAILED DESCRIPTION OF THE INVENTION

3 Depending on the nature of the material to be comminuted, abrasion causes
4 wear on the inside of the mill, thus increasing the maintenance effort required. The
5 grinding quality obtained can change as a result of the wear, and the product is
6 contaminated by abraded material. For this reason, the inner surface of the pulverizing
7 chamber is customarily protected against abrasion by means of a hard, abrasion
8 resistant or wear-resistant lining. A suitable, wear-resistant material is selected in
9 accordance with the intended application, such as hard materials such as hard metal,
10 aluminum oxide, silicon carbide, boron carbide, or titanium nitride, or also soft
11 materials such as Teflon, nylon or polyurethane- (as in GB 1,222,25. The lining and the
12 mill casing are customarily joined by build-up welding of hard metal, for example, or by
13 some other method of non-positive connection, such as bolting, bonding or spot-
14 welding.

15 It is known that, during build-up welding of hard metal on a steel base plate, for
16 example, thermal stresses and deformations occur in the base plate. The hard-metal
17 surface produced is irregular and cannot be manufactured reproducibly, particularly as
18 regards the surface finish.

19 To repair or replace the lining, either the worn hard-metal coating has to be
20 repaired, or the coating first has to be removed before a new build-up weld is applied.
21 In either case, internal stresses and deformations occur, meaning that it is virtually
22 impossible to reconstruct the exact mill geometry or surface finish. Repairs are
23 generally expensive and time-consuming.

24 Jet mills with renewable or replaceable linings are known from the literature, e.g.
25 from US 2,032,827, GB 636,503 and GB 1,222,257. A wear-resistant lining in the form
26 of plates is, for example, described in US 2,690,880. The annular pulverizing chamber
27 wall of this jet mill is lined with individual plates that can consist of a wear-resistant
28 alloy and are bolted to the casing wall. DE-GM 7300113 discloses a vertical jet mill, the
29 inside of which is completely lined with a plurality of flat plates made of wear-resistant
30 material. The plates are preferably made of boron carbide (BC) or silicon carbide (SiC)
31 and bonded or welded to the mill casing over the entire surface. DE 299 09 743 U1

1 describes a horizontally installed jet mill of modular design, in which only certain areas
2 are protected by a wear-resistant lining and in which some of the propellant is
3 introduced into the pulverizing chamber through a perforated base.

4 A further common feature of all the designs mentioned is that the jet nozzles,
5 which are located in the annular pulverizing chamber wall and through which the high-
6 pressure propellant is introduced, pass through the two-layer structure of the pulverizing
7 chamber wall (comprising the steel ring and the inner lining) and must themselves be of
8 wear-resistant design, e.g. made of ceramic material. Moreover, the hole through which
9 the nozzle passes must be of pressure-tight design. Furthermore, whenever the
10 pulverizing chamber lining is repaired, the nozzles have to be removed and
11 subsequently re-installed.

12 In addition to the abrasive stress on the inside of the mill, a significant thermal
13 stress occurs upon starting the mill when using high-pressure steam at temperatures of
14 up to 350 °C – for instance when pulverizing titanium dioxide pigments. The wear-
15 resistant materials preferably used, such as carbides, nitrides or hard metal, are
16 generally known to be very brittle. Consequently, the wear protection material can easily
17 fracture owing to the different thermal expansion properties of the various materials
18 used in the casing and the lining.

19 Moreover, because of the different moduli of elasticity of the substrate and coating
20 materials, there is a risk of the coated parts easily cracking when exposed to stress,
21 thus resulting in spalling of the wearing layer.

22 The object of the invention is to provide a jet mill for the comminution of
23 powdery materials that is wear-resistant and, moreover, largely resistant to pressure
24 surges and insensitive to thermal shocks, requires less repair effort and offers improved
25 grinding quality.

26 The object is solved by a jet mill consisting of a pressurized outer casing, made
27 from a strong and tough material like steel and a pressure-resistant pulverizing casing
28 made entirely of wear-resistant material mounted entirely within the outer casing.

29 Other advantageous embodiments are described in the dependent claims.

30 The subject matter of the invention is a jet mill offering, among other things, the
31 following advantages compared to the known technical solutions:

32 A substantially longer service life, shorter repair times, simple cleaning, stress-

1 free assembly, achievement of reproducible grinding quality following repairs due to the
2 restorable mill geometry, use of different wear-resistant materials - and also
3 combinations thereof – adapted to suit the requirements of the material to be
4 pulverized.

5 The jet mill according to the invention is constructed of an outer casing and a
6 pulverizing casing freely mounted within the outer casing. The outer casing and the
7 pulverizing casing each constitute a separate and - apart from the feed and discharge
8 lines - self-contained casing. The term "freely mounted" means that the pulverizing
9 casing and the outer casing are not permanently connected to each other.

10 The outer casing is made in the known manner out of steel or other tough and
11 strong material such as fiber glass or other composite material. In contrast, the
12 pulverizing casing consists entirely of wear-resistant material and is characterized by a
13 special design.

14 It is emphasized in DE 299 09 743 U1 that a mill consisting entirely of silicon
15 carbide, for example, is only suitable for limited use because of its brittleness. This is
16 why the casing itself consists of two layers in the known jet mills: first, a substrate
17 material, generally steel, and, second, a lining of wear-resistant material applied to the
18 inside of the substrate material.

19 In contrast, the pulverizing casing according to the invention is made entirely of a
20 wear-resistant material. The materials open to consideration include, for example,
21 carbides, such as tungsten carbide (e.g. WC-Co alloy known as Widia ®), silicon
22 carbide, boron carbide or other suitable carbides, as well as nitrides, borides or other
23 ceramics or hard metal. Furthermore, the wear-resistant materials can also be used in
24 combination with each other.

25 This design is possible because the pulverizing casing is mounted in the outer
26 casing in self-supporting fashion, without permanent connections and without stress.

27 The pulverizing casing consists of four parts in the most preferred embodiment
28 of the invention. In a horizontally installed mill, these are a bottom, a cylindrical side
29 wall, a top cover with an integrally molded product discharge nozzle, and a particle
30 feed nozzle. The cover bears not only the product discharge nozzle, but also the
31 opening for feeding the particles to be pulverized. The bottom, the side wall, the cover
32 and the particle feed nozzle contact each other in non-positive manner with optional

1 special seals. The entire, multi-part pulverizing casing is located within the outer casing
2 in stress-free fashion. The mill can also be correspondingly installed vertically.

3 The space between the outer casing and the cylindrical side wall of the
4 pulverizing casing serves as an annular high-pressure propellant duct. The propellant is
5 passed through one or more nozzles, initially into the annular propellant duct between
6 the outer and inner casings and, from there, via simple holes drilled through the
7 cylindrical side wall or ring of the pulverizing casing (pulverizing chamber wall) into the
8 interior of the pulverizing casing, (the pulverizing chamber). It is not necessary to line
9 the drilled holes with special wear protection, or to take special measures for sealing -
10 as necessary with known mills having special nozzles. .

11 Connection of the parts of the outer casing and the pulverizing casing to form a
12 pressure-resistant mill is accomplished in the most preferred embodiment of the
13 invention by means of bolts or clamps on the outer circumference of the outer casing. A
14 bolted or clamped connection has the advantage that the mill can very easily and very
15 rapidly be opened and subsequently closed again for cleaning or maintenance work.
16 The entire the pulverizing casing, or the individual parts of the pulverizing casing are
17 simply lifted out and/or inserted. As a result, the propellant duct is also directly
18 accessible and can be cleaned without difficulty.

19 The individual parts of the wear-resistant pulverizing casing - bottom, side wall,
20 cover - can also be further divided into segments if manufacturing from sintered
21 material in a single piece gives rise to problems owing to the excessive size of the
22 parts. The segments are joined in such a way that the pulverizing casing is substantially
23 airtight and positioned in the outer casing without stress. Slight leaks from the interior
24 of the outer casing to the interior of the interior casing where the bottom, side walls,
25 and top of the outer casing join may be tolerated if they do interfere with the operation
26 of the mill, (since the propellant flow through those leaks is a very small fraction of the
27 propellant flow through the propellant inlet holes) and if the propellant can not flow from
28 the interior of the milling chamber back into the propellant duct carrying powder into the
29 duct. In this case, there will be danger of clogging and the flow within the milling case
30 will be disturbed

31 The propellant is most preferably fed into the pulverizing chamber through
32 simple drilled holes. In a preferred embodiment, nozzles are installed and more

1 specifically Laval nozzles are installed . The nozzles are installed using known
2 methods; for example, with the help of special solder, bushings with threaded bores
3 can also be inserted to accommodate the nozzles.

4 The propellant used is most preferably superheated steam or compressed air.
5 Other gases or fluids such as water are preferably used. The pressure is most
6 preferably a pressure of up to approximately 35 bar and the temperature is preferably
7 from room temperature to 350 °C. The exact pressure and temperature are adapted
8 to suit the respective particles to be pulverized and the required fineness of grind and
9 finish required on the finished particles. Such pressures and temperatures and other
10 conditions of gas flow rate, nozzle size etc will be found by ordinary experimentation by
11 one of skill in the art using the present description. Pressures higher than 35 bar will of
12 course require thicker outer casing walls to contain the pressure, and higher
13 temperatures will require material resistant to the pressure used at the temperatures
14 used.

15 When the mill is operated at elevated temperatures, excess pressure builds up
16 at the cover and bottom between the outer casing and the pulverizing casing during
17 heating. This pressure is relieved by means of optional venting bores in the bottom
18 and the cover of the outer casing.

19 The surface of the interior of the pulverizing casing can be of any design. As a
20 general rule, it is smooth. Under certain grinding conditions, it is advantageous for the
21 grinding quality to design the surface on the bottom plate or on the other interior
22 surfaces and in the particle feed nozzle with a texture, i.e. with furrows, grooves,
23 ripples, nibs or the like. It has been found when pulverizing titanium dioxide pigments,
24 for example, that a textured pulverizing chamber surface of this kind can be used to
25 influence the optical properties of the pigment, such as the gloss.

26 The jet mill is advantageously used for pulverizing titanium dioxide pigment
27 particles, superheated steam being used as the propellant. Regardless of this, the mill
28 is equally suitable for pulverizing other materials, such as pigments and dyes in general,
29 or other materials, such as inorganic and metal oxides, toners, mineral extenders and
30 fillers (carbonate, chalk, talcum, etc.), detergents, pharmaceuticals, foods, cosmetics,
31 fertilizers, herbicides, pesticides, insecticides, fungicides, sewage sludge, etc.

32 An advantageous embodiment of the invention is described below on the basis

1 of Figures 1 to 3 by way of example:

2 Figure 1 shows a top view of the jet mill according to the invention, with particle
3 feed (1) and injector gas feed (3) into the pulverizing chamber (7), as well as the
4 centrally located product discharge (2). The propellant feed (4) is located at the edge,
5 passing through the outer casing (13, 14) into the propellant duct (5). The side wall of
6 the pulverizing casing, the pulverizing casing ring (8), is provided with drilled holes (6) for
7 feeding the propellant into the pulverizing chamber (7).

8 Figure 2a illustrates section AB in the form of an exploded drawing for better
9 comprehension. Figure 2b shows detail X from Figure 2a. The outer steel casing is
10 designed as a shell (14) and a cover (13) with integrally molded product discharge
11 nozzle (18) and particle feed/injector gas feed nozzle ((20), shown in Figure 3a). The
12 pulverizing casing located therein, made of wear-resistant material, consists of a bottom
13 (10), a ring (8) and a cover (9), again with integrally molded product discharge nozzle
14 (9a), as well as the particle feed nozzle, which is illustrated in Figure 3a/b. The
15 propellant duct (5) is located between the outer shell (14) and the outer cover (13), and
16 the pulverizing casing ring (8). Located inside the pulverizing casing is the pulverizing
17 chamber (7). During assembly the pulverizing casing cover (9) positioned on the
18 product discharge nozzle (18) with optional locating screws.

19 Propellant feed (4) into the propellant duct (5) can take place via one or more
20 feed nozzles. Propellant feed is preferably accomplished via several feed lines, in order
21 to be able to feed the necessary quantity of gas into the propellant duct without
22 disturbances and without any loss of pressure.

23 Figure 1 shows how the pulverizing casing ring (8) is fixed in position relative to
24 the pulverizing casing bottom (7) with the help of an optional locating pin (16) inserted
25 loosely into a recess in the pulverizing casing ring (8) and the outer casing bottom (14).
26 The outer casing cover (13) is preferably subsequently rotatable through up to 180°
27 relative to the pulverizing chamber ring (8), without having to open the mill, so that that
28 different geometrical arrangements of the particle feed in relation to the propellant feed
29 into the pulverizing chamber can be set.

30 The number of drilled holes or nozzles (6) most preferably depends on the
31 diameter of the pulverizing chamber. For example, 4 nozzles are used for a relatively
32 small diameter of 200 mm, for instance, and 16 nozzles for larger diameters in the

1 region of 1,000 mm. However, other combinations are also possible. The angle of the
2 drilled holes (6) in the pulverizing chamber ring wall (8) is selected on the basis of the
3 material to be pulverized and the required grinding quality. The person skilled in the art
4 is familiar with the relationships between the angle of the nozzles or drilled holes, the
5 number of nozzles, the propellant pressure, throughput, etc. and the fineness of grind
6 for different products. Owing to the modular design of the overall mill, and particularly of
7 the pulverizing casing, the number of drilled holes or nozzles and their angle can easily
8 be changed by replacing the entire pulverizing casing ring or individual segments
9 thereof.

10 The contact surfaces between the individual parts of the pulverizing casing (8, 9,
11 10) are smoothed to be self-sealing. The seal between the pulverizing casing ring (8)
12 and the outer casing shell (14) and the outer casing cover (13) is optionally made with
13 the help of a seal (11), such as a graphite seal. The surface tolerances of the outer
14 casing and the pulverizing casing often differ by one to two orders of magnitude. For
15 this reason, it is advantageous, but not necessary, to insert an equalizing foil (12) both
16 between the pulverizing casing bottom (10) and the outer casing bottom (14) and
17 between the pulverizing casing cover (9) and the outer casing cover (13) to establish a
18 non-positive connection. The entire mill is preferably held together by screw clamps
19 (15) on the outer circumference as shown in the diagram, or other convenient method
20 of joining the top to the bottom of the outer casing such as bolts. In this way, both the
21 pulverizing casing (8, 9, 10, 19) and the high-pressure propellant duct (5) are sealed in
22 pressure-tight fashion.

23 Furthermore, the outer casing shell (14) and the outer casing cover (13) have
24 optionally one or more venting bores (17), which release the excess pressure occurring
25 between the outer casing and the pulverizing casing during heating, thus permitting
26 stress-free operation.

27 Figure 3a shows a side view of the particle feed along section CD. Figure 3b
28 illustrates detail Y from Figure 3a. In the embodiment shown, the material (1) to be
29 pulverized is fed via a hopper and introduced into the pulverizing chamber (7) at an
30 angle with the help of the injector gas stream (3). The wear-resistant particle feed
31 nozzle (19) is designed as a bushing, which is inserted loosely into the feed nozzle of
32 the outer casing (20) and optionally positioned with a locating screw during the

1 installation procedure. The jet mill according to the invention is insensitive to
2 thermal shocks and very largely resistant to pressure surges.

3 Obviously, many modifications and variations of the present invention are
4 possible in light of the above teachings. It is therefore to be understood that, within the
5 scope of the appended claims, the invention may be practiced otherwise than as
6 specifically described.